



# SIENNA LE 3.5L FWD 8 PSGR

**VIN:** 5TDDK3DC2BS005435

**Stock No.:** T1002

**Model MSRP:\*** **\$28,900.00**

Model: 5338

Year: 2011

Interior Color: BISQUE

Exterior Color: SALSA RED PEARL

Number of Cylinders: 6

## Standard Equipment

### MECHANICAL & PERFORMANCE

- 3.5L 6-Cyl DOHC 24V VVT-i Engine
- 6-Speed ECT-i
- Electric Power Steering
- Vent Front Disc Brakes/Rear Disc Brakes
- 17" 5-Spoke Aly Whls w/P235/60R17 Tires
- Temporary Spare Tire

### SAFETY

- Star Safety System Includes: Enhanced VSC w/TRAC, ABS w/EBD & Brake Assist
- 3-Point Seatbelts w/ALR & ELR Pass Belts
- Fr Seatbelt Pretensioners/Force Limiters
- Dr & Fr Pass Active Headrests
- Dr & Fr Pass Advanced Airbag System
- Dr & Fr Pass Seat-Mounted Side Airbags and Three-Row Side Curtain Airbags
- Driver's Knee Airbag
- Energy Absorbing Collapsible Str Column
- Reinforced Steel Unitized Body
- LATCH(Lwr Anchor & Tethers for Children) for Outboard 2nd Row & 3rd Row Ctr Seats
- Child-Protector Sliding Door Locks

### EXTERIOR

- Front Grille w/ Chrome Surround
- Dual Power Sliding Side Doors
- Privacy Glass on Rear Side Windows

### COMFORT & CONVENIENCE

- Cruise Control
- Eco Driving Indicator
- Easy Clean Fabric 8-Way Pwr Dr Captain's Chair w/ Pwr Lumbar; 4-Way Front Pass Captain's Chair
- Removable Easy Clean Second-Row Captain's Chairs w/ Stowable Center Pass Seat & Tip Up & Long Slide
- 60/40 Split & Stow 3rd Row Seat

\* 2011 Manufacturer's Suggested Retail Price, excludes the Delivery, Processing and Handling Fee, taxes, license, title and available or regionally required equipment. Actual Dealer price may vary. Pricing, specifications, standard features and available equipment are based on information available when this page was produced and subject to change without notice.

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**COMFORT & CONVENIENCE**

- Tri Zone Air Conditioning
- w/ Individual Temp Settings
- AM/FM/MP3 CD Player, 6 Speakers, XM w/ 90 Day Trial, Aux Audio Jack, USB Port, BT Wireless Tech
- Power Windows w/Auto Up/Down, Jam Protection & Retained-Power Features

**Optional Equipment**

Carpet Floor Mats	\$289.00
50 State Emissions	\$0.00
Cargo Net	\$51.00
Anti-Theft System with Engine Immobilizer	\$220.00
Towing Prep Option: 3500-lb. Towing Capacity	\$220.00

**Total Optional Equipment** \$780.00

**Vehicle Base Model** \$28,900.00

**Delivery Processing & Handling** \$800.00

**Total MSRP** \$30,480.00